



LEXAN™ Resin LGK4030
Asia Pacific: COMMERCIAL

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield	1310	kgf/cm ²	SABIC - Japan Method
Tensile Strain, break	3 - 5	%	SABIC - Japan Method
Flexural Stress	1830	kgf/cm ²	ASTM D 790
Flexural Modulus	89900	kgf/cm ²	ASTM D 790
Hardness, Rockwell M	91	-	ASTM D 785
IMPACT			
Izod Impact, notched, 23°C	10	cm-kgf/cm	ASTM D 256
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	145	°C	ASTM D 648
CTE, -30°C to 30°C	2.2E-05 - 4.3E-05	1/°C	TMA
PHYSICAL			
Specific Gravity	1.54	-	ASTM D 792
Water Absorption, 24 hours	0.14	%	ASTM D 570
Mold Shrinkage, flow, 3.2 mm (5)	0.15 - 0.2	%	SABIC Method
ELECTRICAL			
Surface Resistivity	1.E+16	Ohm	ASTM D 257